

# WG2634858 - DATASHEET - PEUGEOT

REFERENCE			
<b>HEAD GASKET</b> WG2634858	<b>MATERIAL</b> FIBRE	<b>HEAD BOLTS</b> -	<b>PISTON PERTRUSION</b> -
<b>THICKNESS</b> -	<b>NOTCHES</b> -	<b>HEAD BOLT LENGTH</b> -	<b>BORE/DIA PISTON</b> 75mm
APPLICATION			
<b>ENGINE CODE</b> TU3A (KFV / KFW) TU3JP (K6D / KFV)	<b>ENGINE CC</b> 1360	<b>FUEL TYPE</b> PETROL	<b>CYLINDERS</b> 4
TIGHTENING PROCEDURE			
<b>(9.8 N.m = 7.2 lb.ft)</b>		<b>(1 lb.ft = 1.35 N.m)</b>	
CAST IRON CYLINDER BLOCK 1). 20 N.m 2). +120 ° 3). +120 °	ALUMINIUM CYLINDER BLOCK 1). 20 N.m 2). +240 °	CAST IRON CYLINDER BLOCK 1). 15 lb.ft 2). +120 ° 3). +120 °	ALUMINIUM CYLINDER BLOCK 1). 15 lb.ft 2). +240 °
RETIGHTENING		-90+ deg	LOOSEN 90 DEGREES OR TIGHTEN BOLT BY RESPECTING THE SPECIFIED TORQUE AND ORDER.
No			
TIGHTENING ORDER		< >	RUN THE ENGINE UNTIL TOTAL OPENING OF THE THERMOSTAT, LET THE ENGINE COOL DOWN FOR 4 HOURS (WITH OPEN BONNET) OPEN THE CAP OF THE EXPANSION TANK OF THE WATER COOLING CIRCUIT.

SURFACE ROUGHNESS	
MULTILAYER STEEL GASKET	
ALUMINIUM	0.5 / 1.0 um
CAST IRON	1.5 / 1.8 um
SANDWICH GASKET	
ALUMINIUM	2.3 um MAX
CAST IRON	3.8 um MAX

**HEAD BOLTS MUST BE REPLACED**



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